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**Vandana Global**

Leading the New

STAINLESS STEEL

# CHHATTISGARH'S FIRST STAINLESS STEEL PLANT



# OVERVIEW

Vandana Global Limited, established in 1996, has been a driving force in India's progress. With its manufacturing facilities in Raipur, Chhattisgarh, the company has positioned itself as a leader across various industries.

Our diverse portfolio includes the production of Sponge Iron, Billets, TMT, Wire Rods, Ferro Alloys, Pig Iron, Power and Renewable Energy (Solar, Wind) showcasing our success in multiple domains. Drawing over decades of experience in steelmaking, we are embarking on a new venture by introducing "Stainless Steel" as another valuable commodity in our repertoire. We are also aligned with the Government of India's pledge at the Glasgow Summit 2021 to reduce carbon emissions and achieve Net Zero by 2070.

## WHY CHOOSE VANDANA GLOBAL FOR STAINLESS STEEL?



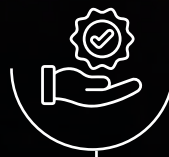
India's only fully integrated stainless steel plant with ferro alloys, captive power plant and renewable energy under one roof.



Unwavering focus on consumer satisfaction and support.



Commitment to on-time delivery.

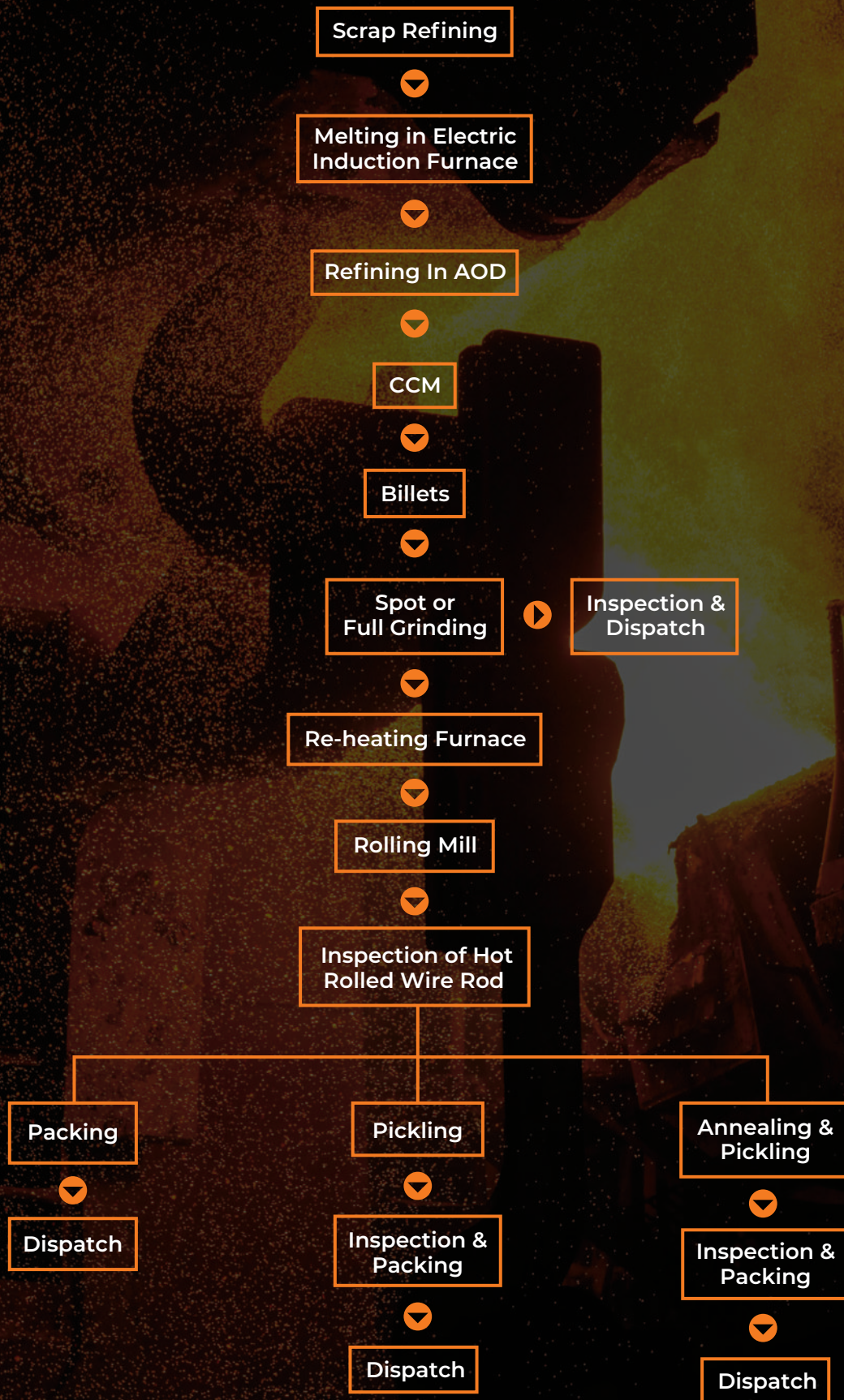


Efficient quality management to meet industry standards and customer requirements.

# MANUFACTURING EXCELLENCE

AT

# VANDANA GLOBAL





# STAINLESS STEEL BILLETS

We manufacture billets in a variety of stainless steel grades to meet the specific needs of our customers. These high-quality billets find extensive applications in various industries, supporting further processing and the production of exceptional finished products.

## AS CAST BILLETS

- Heat Treatments: Soft Annealed + A
- As Cast (CC) Length: Up to 9.0 meters (As per requirement)
- Supply Condition: Spot Ground or Fully Ground Condition
- Macro Etching: According to ASTM E381
- Radioactivity: Material free from radioactivity & material not welded
- Material free from mercury and toxic contamination

Sizes	Length	Grades
100 x 100 mm 125 x 125 mm	3000 mm - 9000 mm	201, 202, 302, 303, 304, 304L, 316, 316L, 321, 316Ti, 410, 410L, 420, 430, 430L

\*All these grades can be offered under ASTM/DIN/JIS/GOST specifications or as per customer's requirement.

# STAINLESS STEEL WIRE ROD

## SIZES

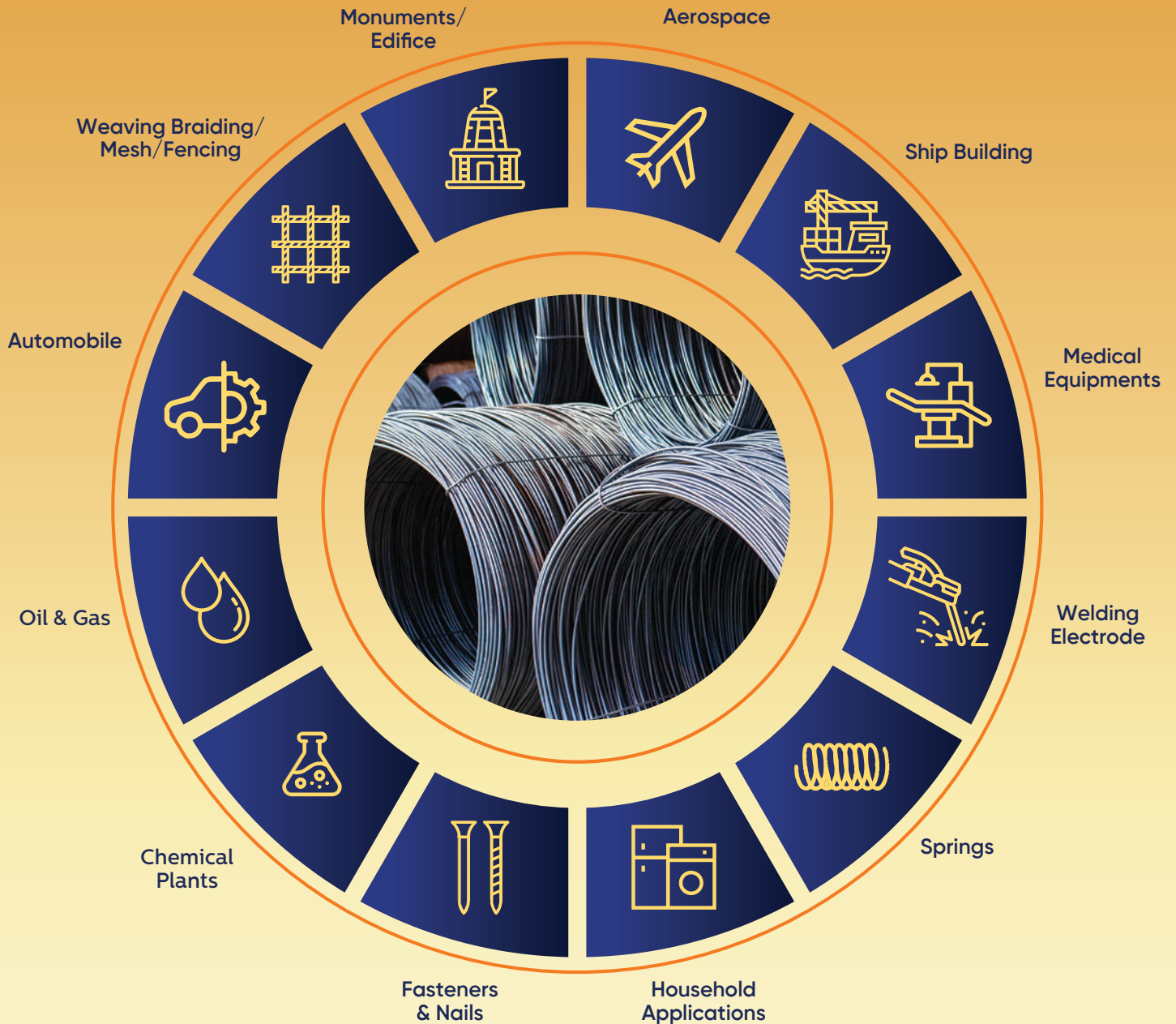
Product Type	Supply Condition	Size Range (mm)	Tolerance
Wire Rod	As Rolled, HRP and HRAP	5.5 mm to 16.0 mm	+/-0.20 mm and ovality 0.30 mm max for 5.5 mm to 11.5 mm and +/-0.30 mm and ovality 0.40 mm max for 12 mm to 16.00 mm

## GRADES

Grade	Description
General Quality / Purpose	201, 202, 204Cu, 301, 302, 304, 304L, 304LHS, 316, 316L, 316LHS, 316Ti, 321, 409, 409Cb, 410, 414, 420, 430, 430L, 434, 446, 1.4122, 1.4511, 1.4923
Fastener Quality	304LCu, 304Cu2
Free Machining Quality	303HS, 416, 430F, 1.4104
Heat Resistance Quality	310, 310S
Spring Quality	301, 302, 302B
Welding Electrode Grades	ER304L, ER304Si, ER307, ER307Si, ER307Ti, ER308L, ER308LSi, ER309L, ER316L, ER321, ER347, ER410, ER410NiMo, ER420, ER430Ti
Tube Product Grades	TP304L, TP316L, TP316Ti, TP410
Ball Manufacturing Grades	420B, 420C
Precipitation Hardened Steel	17-4PH/1.4542
Duplex Steel	1.4362 / 1.4462

Supply Condition	Hot Rolled/Hot Rolled Pickled/Hot Rolled Annealed and Pickled with/without coating
Heat Treatment	Annealed for Austenitic Grades, Solution Annealed for Martensitic Grades
Packaging	Compacted with Four Straps
Coil Weight	1100 Kg

# APPLICATIONS



## CERTIFICATIONS

Vandana Global Limited is proud to be ISO certified, which reflects our commitment to quality, environmental management, and occupational health and safety.

- ISO 9001:2015 (Quality Management Systems)
- ISO 14001:2015 (Environmental Management Systems)
- ISO 45001:2018 (Occupational Health & Safety Management Systems)
- ISO 50001:2018 (Energy Management Systems)



A STEP TOWARDS A  
**GREENER INDIA**



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**WORKS ADDRESS**

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